

AMENDMENTS TO THE SPECIFICATION:

On page 1, before line 3, please add the following new header:

--BACKGROUND OF THE INVENTION--

On page 1, before line 17, please add the following new header:

--SUMMARY OF THE INVENTION--

On page 3, before line 1, please add the following new header:

--BRIEF DESCRIPTION OF THE DRAWINGS--

On page 3, before line 9, please add the following new header:

--DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS--

Please amend the paragraph beginning page 3, line 9 as follows:

--When carrying out the method according to the invention the starting material used is the bent sheet 1 shown in Fig. 1, which has been bent with the formation of a ~~bent~~ bend in a front edge 2, a concave arched panel 3 and a convex arched panel 4. This bent sheet 1 is placed in the edge press 5 shown in Fig. 2, which has a base 6 with rubber cushion 7 as well as a pressing

member 8 that can be moved up and down and to which the former 10 is fixed by means of the supports 9. This former 10 ~~or mandrel 10~~ (e.g., a mandrel) is also shown in a perspective view in Fig. 4. ~~It~~ The former 10 has the shape of the internal surface of the finished wing-shaped element, that is to say with a front edge, rear edge and arched top surface and bottom surface. The former can have a prismatic shape but also a twisted shape.--

Please amend the paragraph beginning page 3, line 18 as follows:

--When pressing the bent sheet 1 in the edge press, the front edge of the former 10 is pushed into ~~the~~ a curved region of the front edge 2 of the sheet 1. By this means this curved region is curved more severely around the front edge of the former 10, under the influence of the even inward pressure by the rubber cushion 7. As a consequence of this, the arched panels 3 and 4 come closer together, as shown in Fig. 3.--

Please amend the paragraph beginning page 3, line 23 as follows:

--The sheet 1 further shaped in this way is then placed in a rubber press, the rubber press block 11 of which can be seen in Fig. 4, the interior shape of which corresponds to the front edge and an arched surface of the wing-shaped element. Together with ~~mandrel~~ former 10, the sheet 1, which now has the shape as

shown in Fig. 3, is placed in this rubber press block 11. The rubber mat 12 is then placed on top of the whole of this, after which the sheet 1 with the ~~mandrel~~ former 10 therein is compressed between the rubber press block 11 and the rubber mat 12 by a press (not shown).--

Please amend the paragraph beginning page 3, line 30 as follows:

--After rubber pressing, the semi-finished product 13 shown in Fig. 5 is obtained, which has a ~~curved~~ curve at the front edge 2, a convex arched top surface ~~[[2]]~~ of arched panel 4 and a concave arched bottom surface of arched panel 3. Finally, as shown in Fig. 6, the section indicated in its entirety by 14 is fixed to the rear, free ends of the ~~walls~~ panels ~~[[2,]]~~ 3, 4. For this purpose, the section 14 has a ~~body~~ portion 15 with sides 16, 17 tapering down with respect to one another that are oriented in accordance with the run of the ~~top-wall~~ convex arched panel ~~[[2]]~~ 4 and the ~~bottom-wall~~ concave arched panel 3. The section 14 is fixed to the semi-finished product 13 by means of rivets 18 driven through the ~~top-wall~~ convex arched panel ~~[[2]]~~ 4, the ~~body~~ portion 15, and the ~~bottom-wall~~ concave arched panel 3, after which the wing-shaped element ~~[[15]]~~ is ready. As an alternative, the ~~walls~~ panels ~~[[2,]]~~ 3, 4 can also be fixed directly to one another, such as by bonding, riveting and the like.--